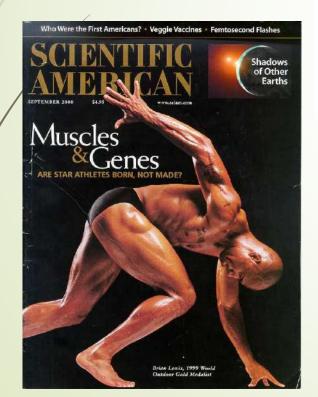


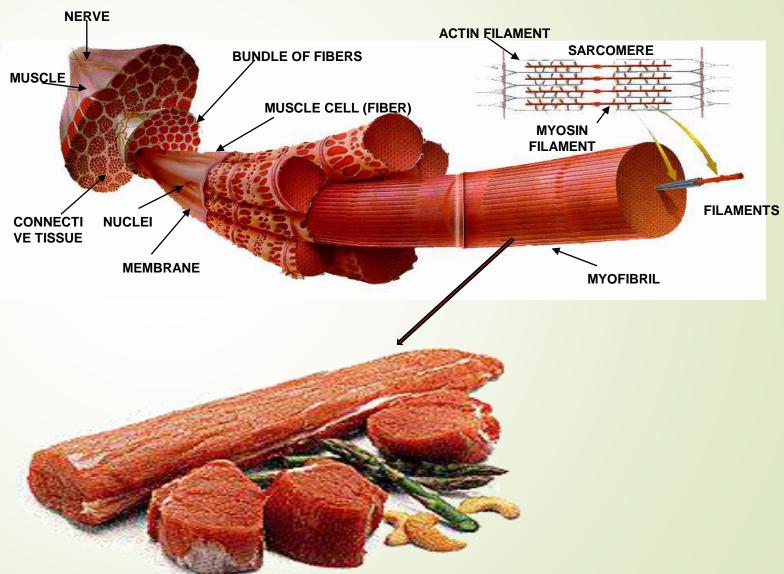
Demands of Global Pork Supply Chain for High Quality Pork in 2019 and Beyond (Produced at Least Cost)

SYNOPSIS

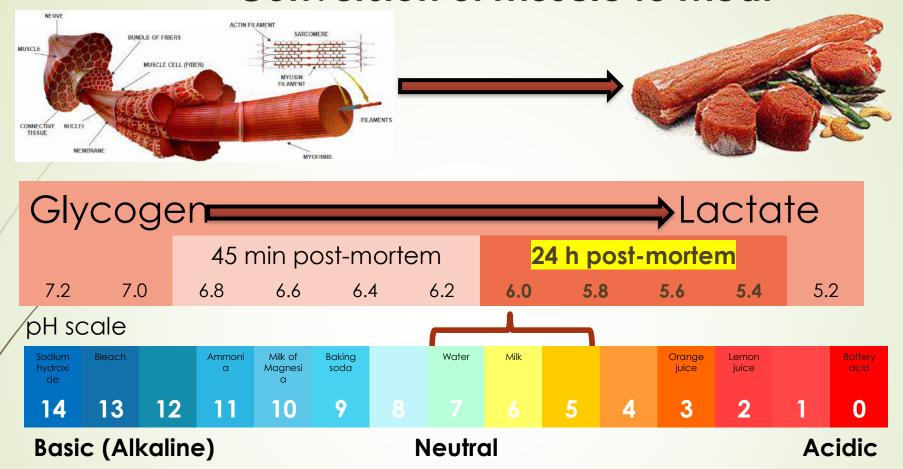
- Pork Quality: What is it and what is it NOT:
 - Post-mortem Conversion of Skeletal Muscle to Meat
 & Its Practical Implications for Pork Quality
- The Global Meat/Pork Industry:
 - Key Industrial Characteristics
 - Key Business/Sustainability Characteristics
 - Global Meat Trade in 2018/2019 YTD (& in the Foreseeable Future)
- Closing Comments

"The cellular biology of muscle helps to explain why a particular athlete wins and suggests what future athletes might do to better their odds."



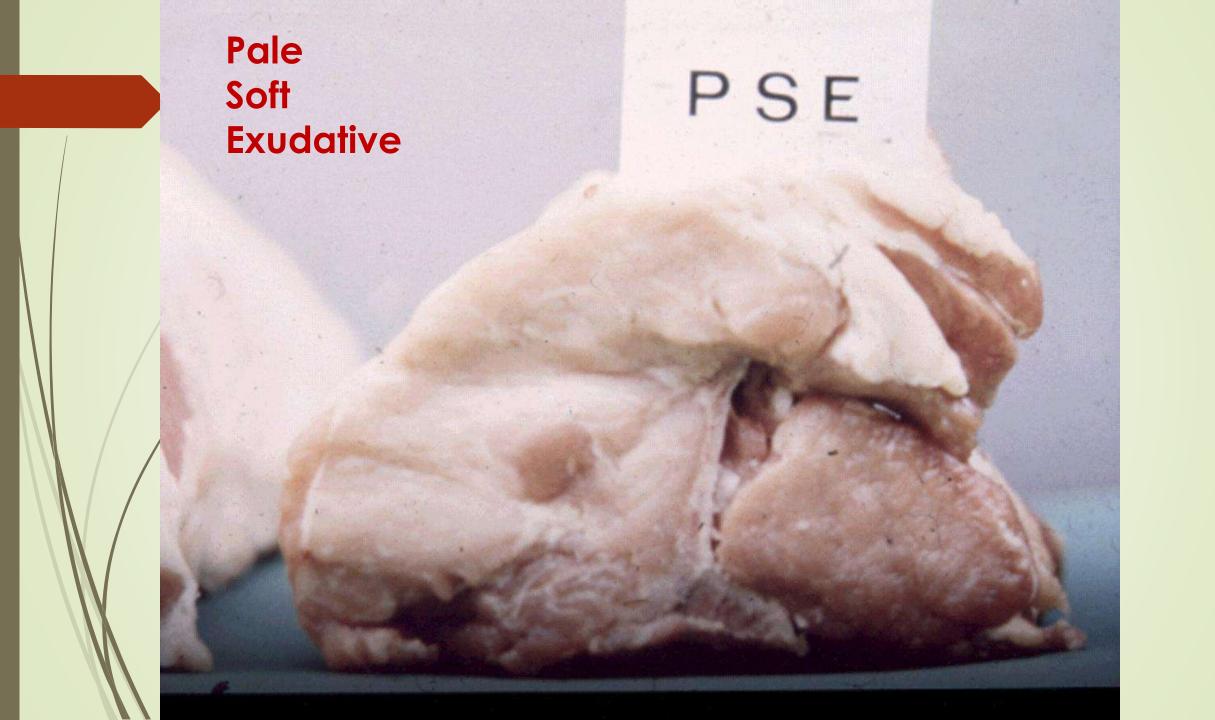


Conversion of Muscle to Meat

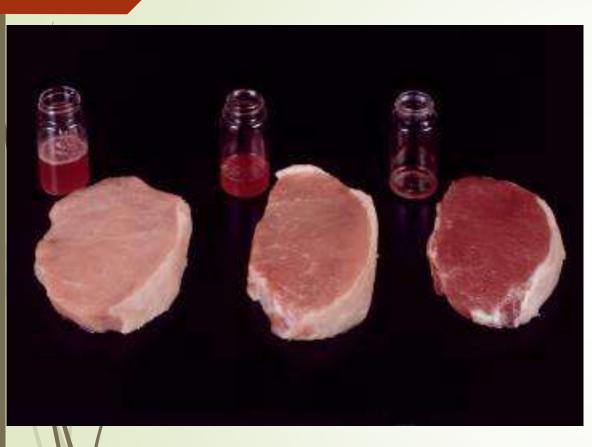


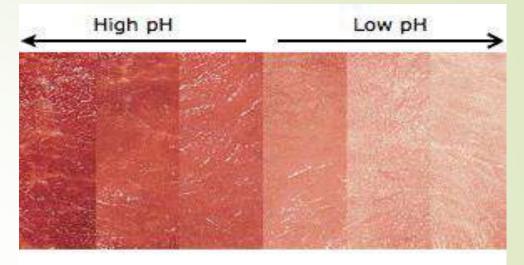
Rate and extent of pH decline influenced by:

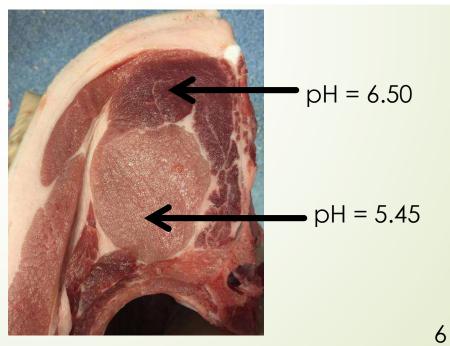
- glycolytic potential
 carcass temperature
- enzymatic processes stress



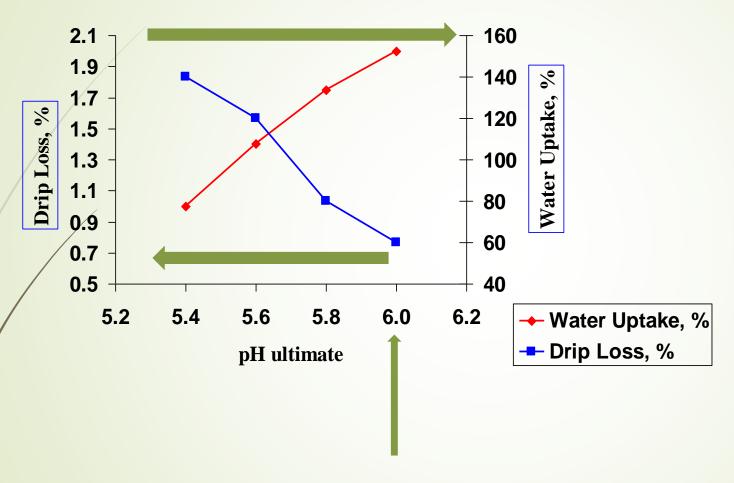
pH Relationships







Relationship of Drip Loss and Water Uptake to pHu



Adapted from: (Eikelenboom et al., 1995)

Pick your Pork.....



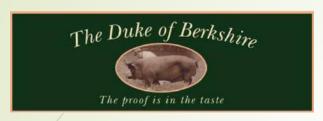








Pork Quality Around the World...















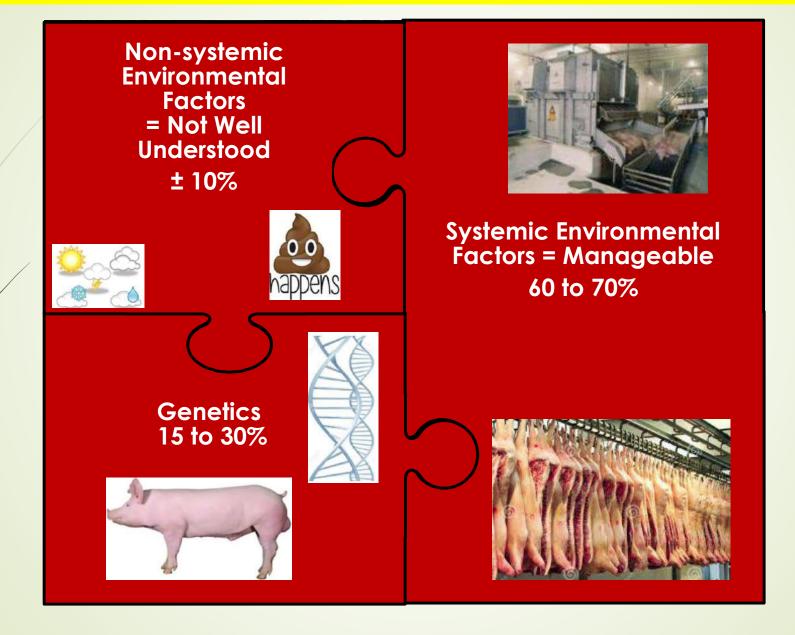




How do We **Define** Pork Quality?



FACTORS AFFECTING PORK QUALITY: The Puzzle......



Pork is **NOT** Beef **OR** Chicken

BEEF



- Ruminant
- •~ 24 months at slaughter
- More "red" fibers
 - •Type I
- More collagen
- Difficulty getting pH to

go down

 Fatty acid profile more saturated



PORK



- Non-Ruminant
- •~ 6 months at slaughter
- •More "white" fibers
 - •Type II (mostly IIb)
- ·Less collagen
- Difficulty keeping pH from going down
- Fatty acid profile less saturated

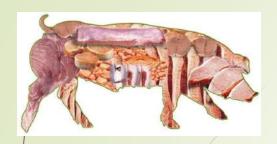


CHICKEN



- Non-ruminant
- •~ 40 days at slaughter
- •All "white" fibers (in breast)
 •Type II (~99% IIb)
- Less collagen (barring defects)
- Difficulty keeping pH from going down
- Fatty acid profile less saturated





Demands of Global Pork Supply Chain for High Quality Pork in 2019 and Beyond (Produced at Least Cost)

SYNOPSIS

- Pork Quality: What is it and what is it NOT:
 - Post-mortem Conversion of Skeletal Muscle to Meat
 & Its Practical Implications for Pork Quality
- The Global Meat/Pork Industry:
 - Key Industrial Characteristics
 - Key Business/Sustainability Characteristics
 - Global Meat Trade in 2018/2019 YTD (& in the Foreseeable Future)
- Closing Comments

Meat Industry: <u>VALUE DEFINED:</u>

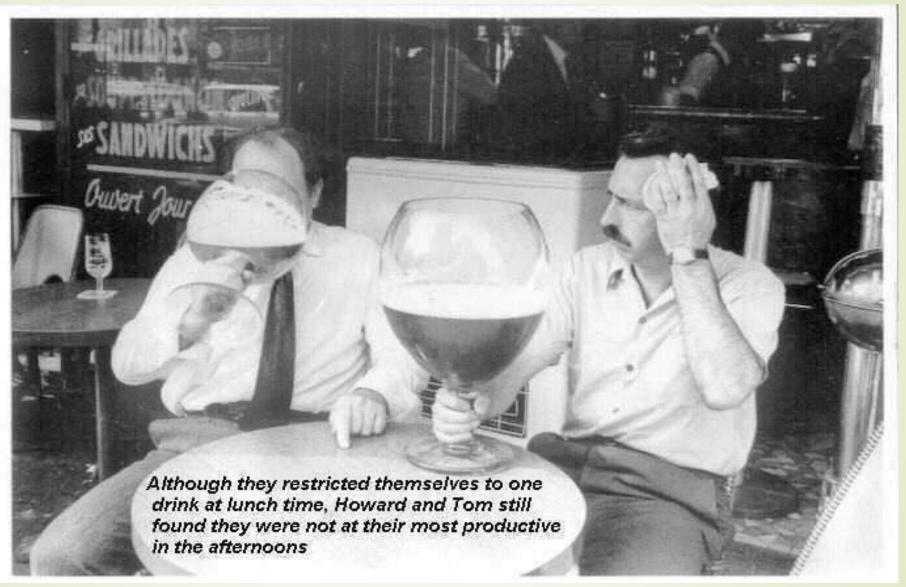


- Meat industry is a competitive, high-volume, commodity-driven, low-margin business
- The global meat market is highly complex & can be segmented by:
 - Governance
 - Species (beef, pork, poultry)
 - **■** Distribution channel (retail, food service, commodity, international)
 - Type of processing (slaughter, further processing)
 - Type of products (bulk parts, retail packaged, raw meat, packed processed meats
 - **■** Geography (country, continent, export, global)

Meat Supply Chains vs. Meat Value Chains

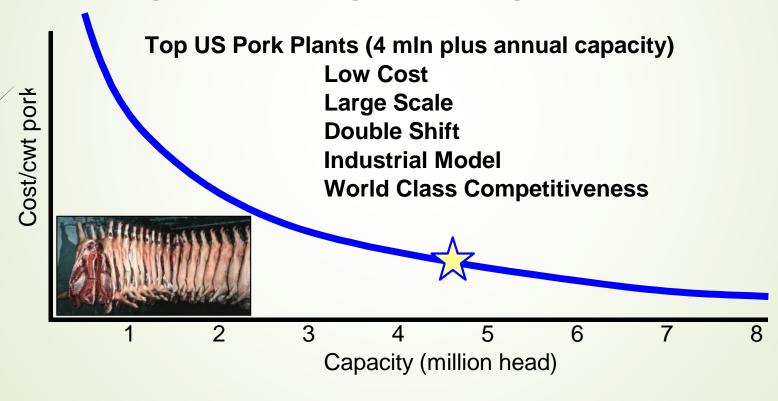
- Supply chain management focuses mostly on increasing the efficiency of current operations
 - its core focus is on reducing costs while retaining the systems and processes already in place
- Value chain management is based on creating value from consumers' perspective
 - its core focus is on developing the systems necessary to satisfy consumers' expectations
 - cost reduction is an outcome of this approach, as is superior quality and competitiveness through focusing resources on efficiently producing goods that offer superior consumer-recognized value
 - A closely-aligned value chain often contains vertically and horizontally linked players such as genetics and genetic improvement program(s), farmer(s), processor(s), distributor(s), and retailer(s)

Bigger is Usually Better!



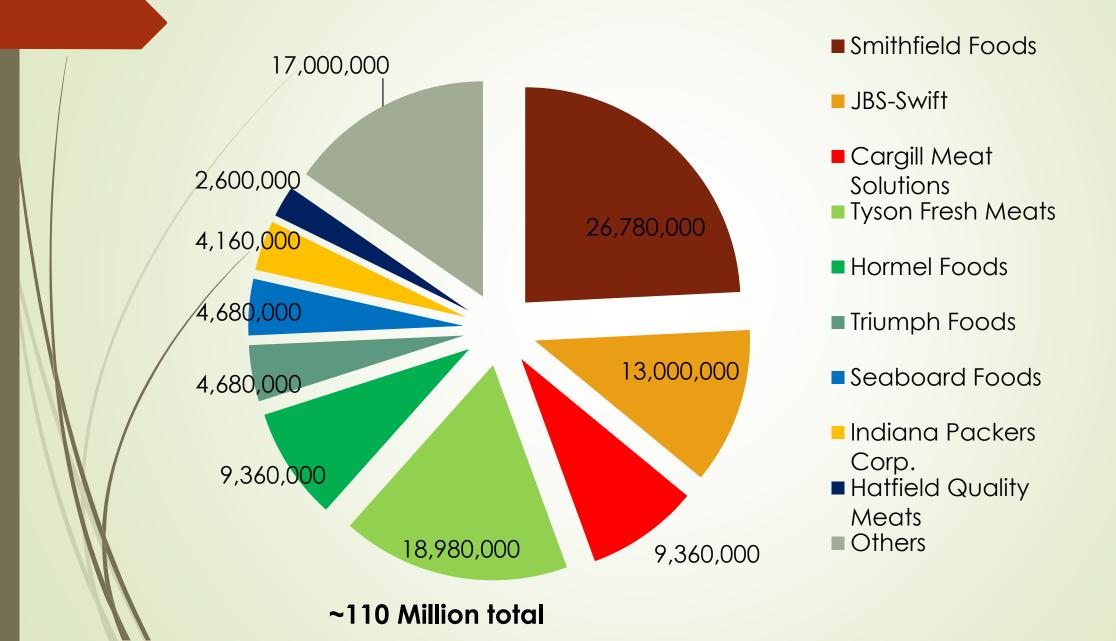
INTEGRATED players with Strong Upstream Linkages & Downstream Distribution are the BEST Positioned to take Advantage of Growing Global Meat Demands

The Large-Scale High-Throughput Model

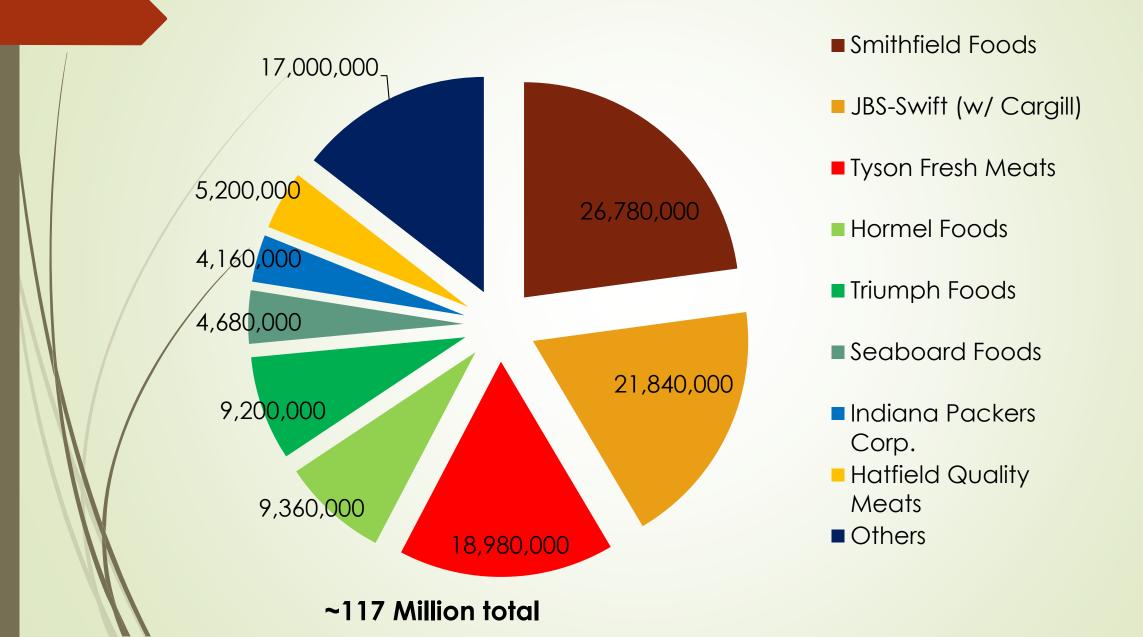


US Average Line Speed= 1,000=1,200 Pigs/hour

Annual FI Pork Harvest - 2015

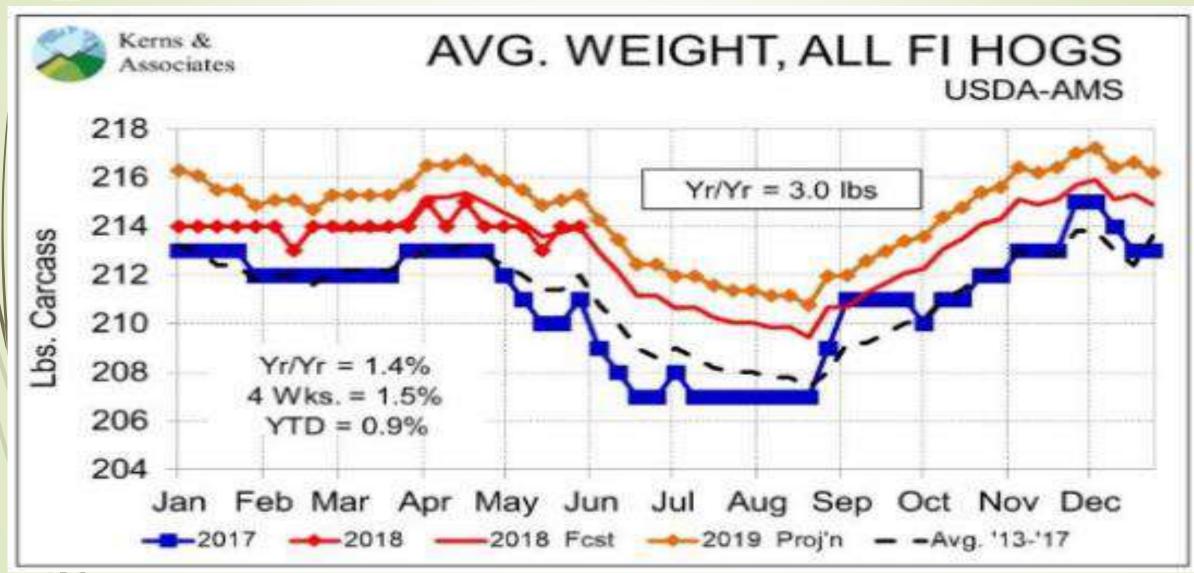


Estimated FI Pork Harvest - 2019



Carcass Weight Trends

22

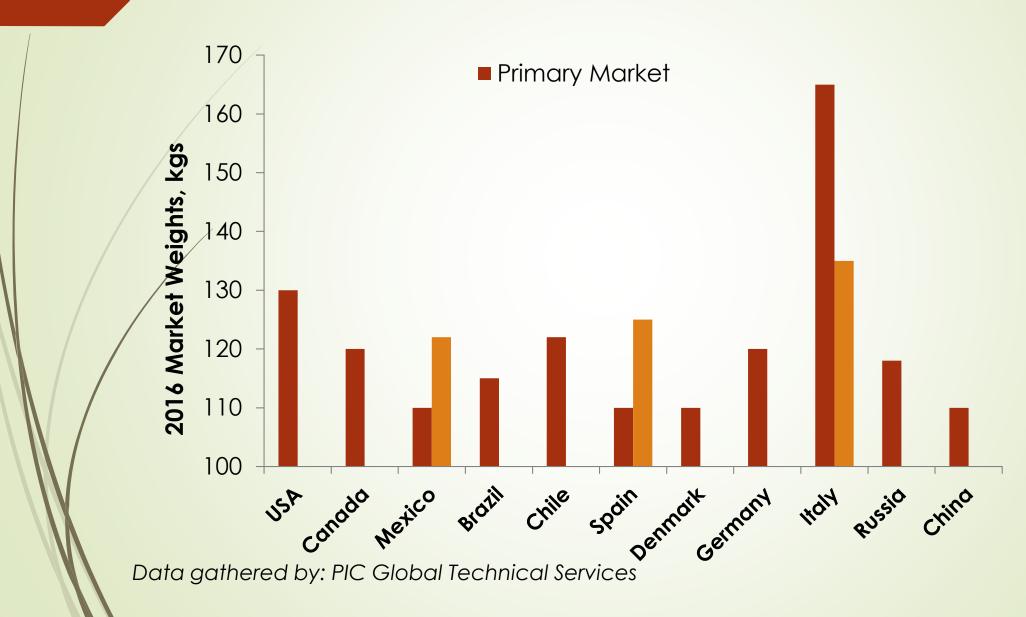




How Big of a Pig Should we Produce?

- How does genetic improvement=pig biology impact pig performance at heavy weights?
- How do they perform on the farm?
- / How do they perform at the plant?
- What do the consumers think of them?
- What do we do with sales people who say "I can't sell product from big pigs!!"

"Heavy" is Relative



How Heavy Can We Go? Never Stop Improving

National Pork Board Research Proposal General Call 2017 Proposal Cover Page



It is our policy to honor the confidentiality of each research proposal to protect investigators from having their ideas exposed to unnecessary critique and discussion. However, during review, the reviewer may make discrete inquiries on protocol mechanics if it improves the quality of his her evaluation, so long as the source and nature of the work is undisclosed.

IS THIS A REQUEST FOR SECOND OR THIRD YEAR FUNDING? _____
IF SO, PLEASE INDICATE ORIGINAL PROJECT NUMBER: _____

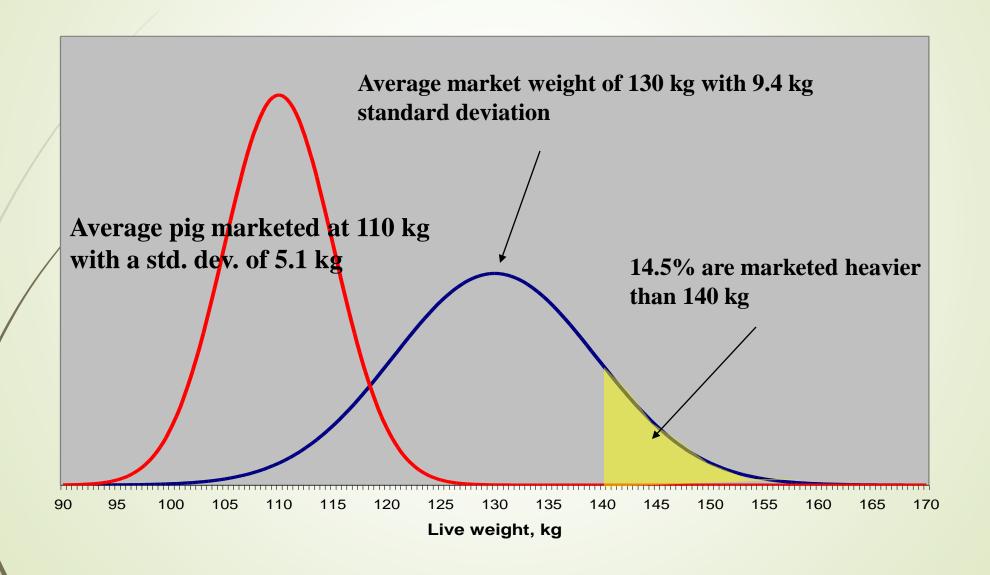
| Project # | | | - | use onl | y) | | | | | | |
|------------------------|---------|-----------|-------------|---------|----|--------|----------|-------|-------------|-----|--------|
| Category: PORK QUALITY | | | | | | | | | | | |
| Project Title: | | physiolog | gy due to i | | | carcas | s weight | 8 | experience, | and | muscle |
| Requested F | unding. | Amount: | \$199,111 | | | Proj | ect Dura | tion: | l year | | |

| Principal Investigator Dustin Boler | | | | | | | |
|---------------------------------------|---|--|--|--|--|--|--|
| and Title: | Assistant Professor | | | | | | |
| Institution: | University of Illinois Urbana-Champaign | | | | | | |
| Address: 1503 S. Maryland Drive | | | | | | | |
| City, ST ZIP | Urbana, IL 61801 | | | | | | |
| Phone: | (217) 300-4847 FAX: N/A | | | | | | |
| Email: | dboler2@illinois.edu | | | | | | |

| Co-Investigator(s) | Institution, City, State | Email address |
|-----------------------|----------------------------------|---------------------------------|
| 1. Jason Woodworth | Kansas State University | jwoodworth@ksu.edu |
| 2. Anna Dilger | University of Illinois | adilger2@illinois.edu |
| 3. Steven Shackelford | U.S. Meat Animal Research Center | steven.shackelford@ars.usda.gov |
| 4. Brandon Fields | Pig Improvement Company (PIC) | brandon.fields@genusplc.com |
| 5. Travis O'Quinn | Kansas State University | travisoquinn@ksu.edu |
| 6. Steve Dritz | Kansas State University | dritz@vet.ksu.edu |

- Average weight in project = 119kg carcass (159kg live)
 - Max live weight = 193kg
- Growth rate increased until 155kg
- As weight increased:
 - lødine value decreased (fat got firmer)
 - Meat was more tender
 - Lower SSF and WBSF
 - Higher tenderness scores from trained panel
 - Higher tenderness scores from consumer panel
 - Consumers preferred loin chops from heavier carcasses
 - Higher juiciness scores and "overall liking" scores

Variation in Live Weight – Example



Agri Stats Data, All Rights Reserved

Plant Carcass Boning Yields

| | Range | Wtd. Average |
|--------------------------------------|-------------|--------------|
| Live Weight, lbs | n/a | 285.5 |
| Carcass Yield, % of Live wt. | 75.2 – 77.3 | 75.8 |
| Cutting Yielda, % of Live wt. | 72.2 – 74.5 | 73.5 |
| Primal Yieldb, % of Live wt. | 63.8 - 68.4 | 67.0 |
| Primal Yield ⁶ , % of HCW | 95.1 – 99.2 | 97.0 |
| Ham Yield, % of HCW | 23.5 – 25.1 | 24.4 |
| Loin Yield, % of HCW | 20.4 – 25.0 | 22.9 |
| Shoulder Yield, % HCW | 19.0 – 22.8 | 20.5 |
| Belly + Rib Yield, % of HCW | 18.0 – 22.8 | 20.7 |
| Misc., % of HCW | 6.0 – 11.2 | 8.6 |
| Condemnations, % of Kill | 0 – 0.05 | .02 |
| Deads, % of Kill | 0 – 0.28 | 0.10 |

^a Yield of total saleable products from the carcass (essentially, this is cold carcass weight minus cutting losses).

b Yield of primal ham, loin, shoulder, belly, and misc. parts.

Agri Stats Data, All Rights Reserved

Total Plant Costs

| | Range | Wtd. Average | Top 25% Avg. |
|----------------------|---------------|--------------|--------------|
| Total cost / pig, \$ | 23.23 – 44.31 | 30.92 | 26.40 |
| Labor costs, \$ | 13.36 – 26.04 | 18.26 | 15.04 |
| Fixed costs, \$ | n/a | 12.66 | 11.36 |
| Total cost / lb, ¢ | 11.08 – 22.45 | 15.17 | 13.10 |
| Labor costs, ¢ | 6.63 – 13.20 | 8.95 | 7.77 |
| Fixed costs, ¢ | n/a | 6.22 | 5.33 |

Agri Stats Data, All Rights Reserved

Processing Costs

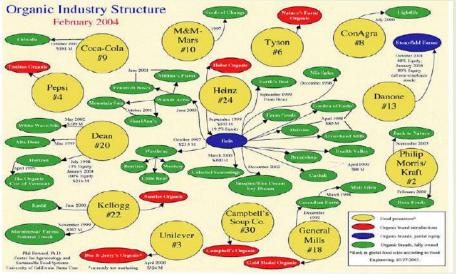
| | Range | Wtd. Average | Top 25% Avg. |
|---------------------|--------------|--------------|--------------|
| Kill cost / pig, \$ | 3.19 – 4.68 | 3.85 | 3.30 |
| Labor costs, \$ | 1.80 – 2.91 | 2.41 | 2.26 |
| Fixed costs, \$ | n/a | 1.44 | 1.04 |
| Kill cost / lb, ¢ | 1.54 – 2.22 | 1.84 | 1.58 |
| Labor costs, ¢ | 0.88 – 1.41 | 1.15 | 1.09 |
| Fixed costs, ¢ | n/a | .69 | 0.49 |
| Cut cost / lb, ¢ | 5.95 – 12.28 | 7.86 | 6.62 |
| Labor costs, ¢ | 2.60 - 6.00 | 3.98 | 3.58 |
| Fixed costs, ¢ | | 3.88 | 3.04 |

Estimated Net Value to Packer for Heavier Weights (Canada)



The ('Western') Consumer Attitude





We are a Big Country



55% of shoppers say they are carrying at least a few extra pounds.

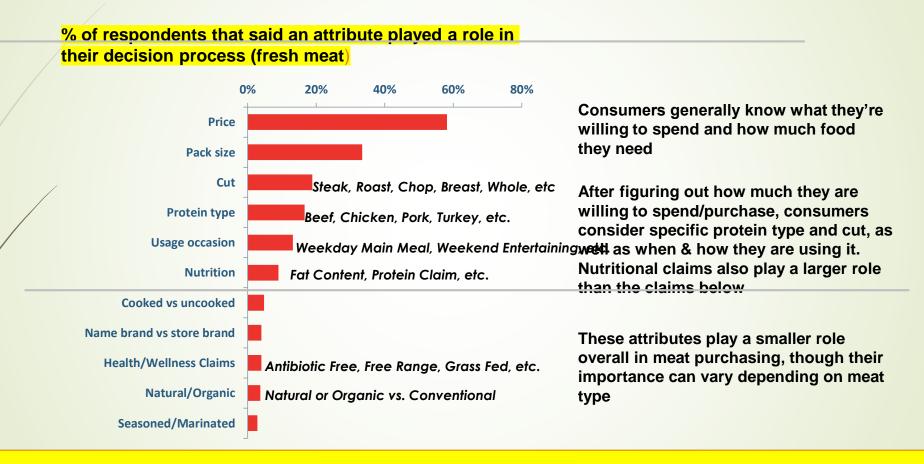
For Boomers it's 66%

28% of parents say they have an overweight child aged 6 to 18.

Source: Prevention SFH 2006

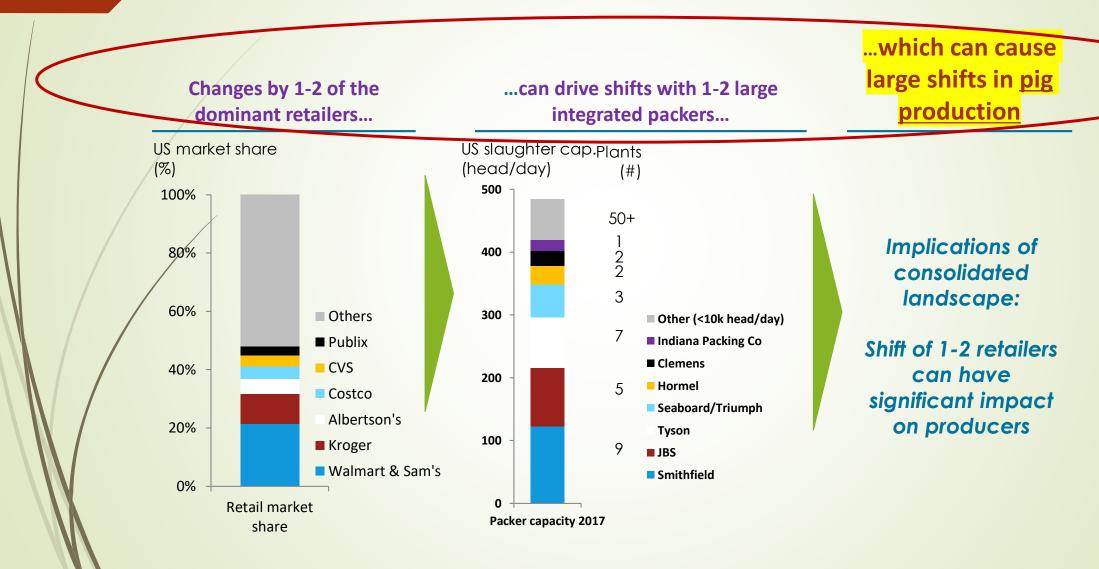


Price is Most Important Criterion for US Consumers of Fresh Pork

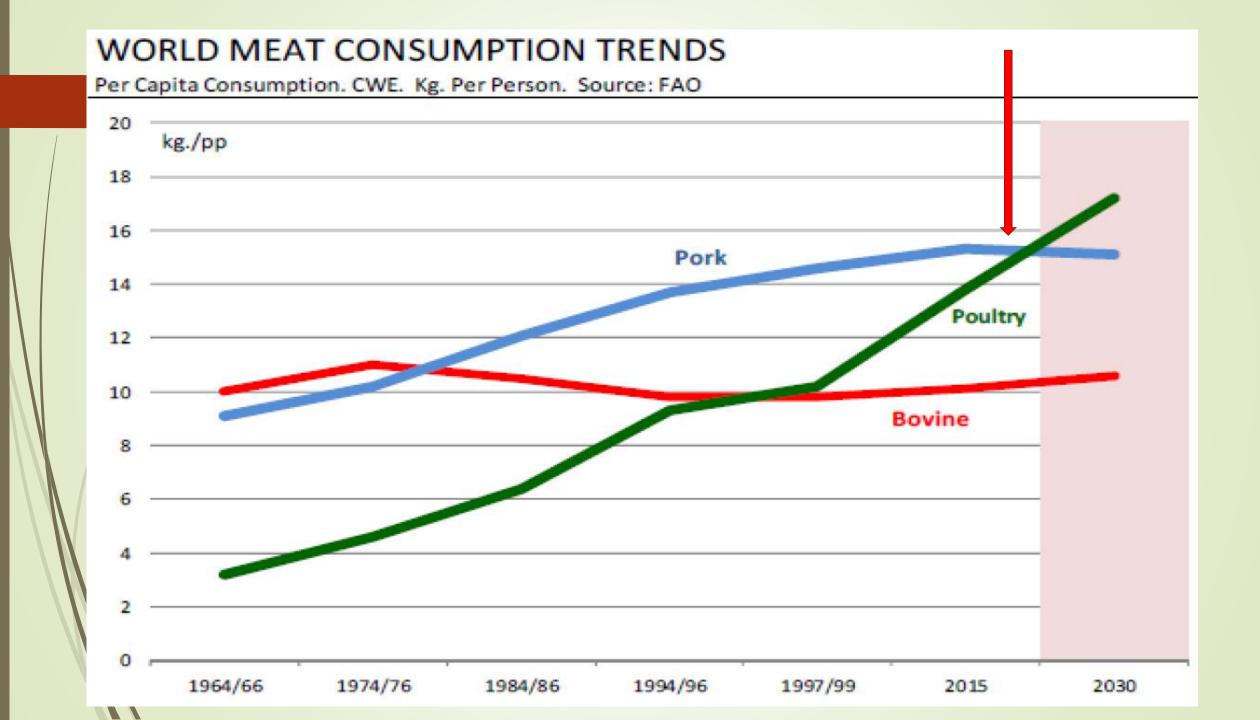


Most meat cuts are highly price sensitive with a unit elasticity below -1 (i.e. a 10% increase in price causes >10% decline in volume)¹

In a Consolidated US Landscape, Few Players Drive Market Shifts



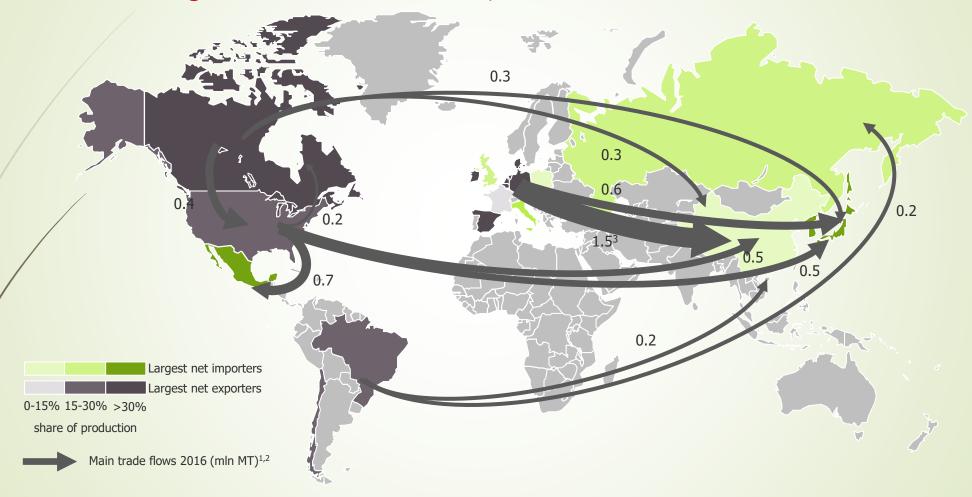
Source: Business Insider, EMI analytics



Globalization of Pork Trade

~7% of Pork is Traded;

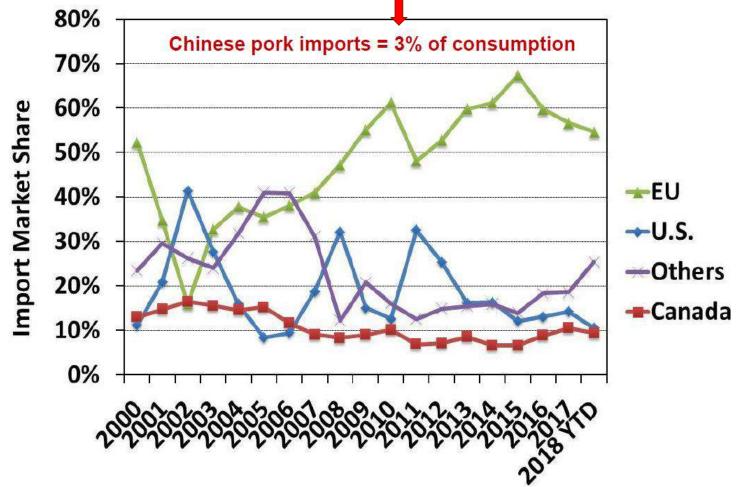
Trade is Key to Producers in EU, the Americas



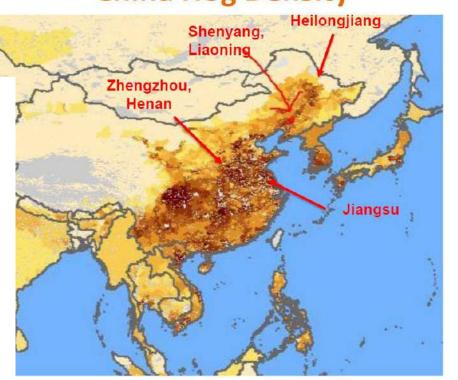
1. Arrows representing 5.4mln MT (2/3 of global trade flows of 8MT excluding intra-Europe flows), Largest flow not show: Intra-Europe flow (>4mln MT); 2. flows to Japan/Korea combined, flows from Europe combined; 3. from Europe to China is the average from numbers reported by China (1mln MT) and reported by EU (2mln MT)

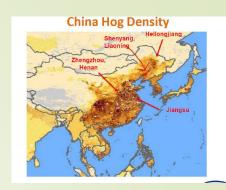
Source US Meat Export Federation, Canada Pork, Boyar, European Commission, ABPA Brazil:

China/H. Kong Pork Imports



China Hog Density





BEIJING, China - Por prices have been sent soaring and herds devastated

as African Swine Fever tears through China's massive pig-farming industry, forcing the country to ramp up imports to satisfy demand – but analysts warn worse is yet to come.

More than 1.1 million pigs <u>have been killed or culled</u> so far as authorities scramble to contain a virus that <u>has spread to neighboring countries</u> since the first cases emerged in August 2018 and for which there is no vaccine.

But the figure is widely believed to be much higher, as official data show China's pig herd totaled 347.6 million in the first half of the year, <u>down 60 million</u> from the same period last year. Pork prices soared by a fifth in June alone.

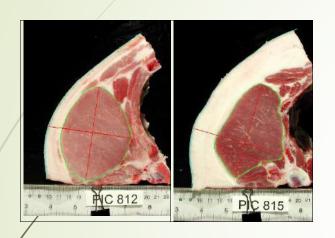
"The worst is yet to come," said Jan-Peter Van Ferneij, who monitors foreign markets at the French Pork Institute.

Agence France-Presse

@afp Published 4:25 PM, July 21, 2019; Updated 4:25 PM, July 21, 2019



Can we <u>Economically</u> Supply All Global Markets Using One Type of Pig/Carcass/Pork? <u>HOW MANY SIRE LINES & WHY ??</u>

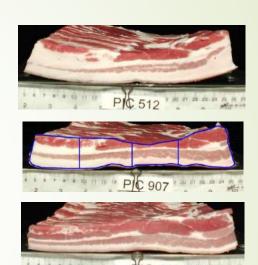














PIC Sire Lines

PIC®359

Balanced Total Profitability

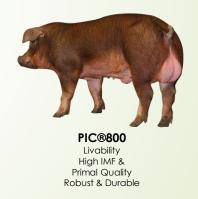
& Robust Lean Gain

All PIC sire lines are selected based on the total economic value their market pigs will contribute to the pork production chain

- Robustness
- Efficient lean growth
- Carcass and meat quality





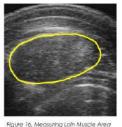


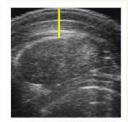
From 2018 – Ongoing: Direct Genetic Improvement of Primal & Sub-primal Weights

PAST Milestones

- Visual assessment
- Backfat
- Ultrasound fat and loin depth









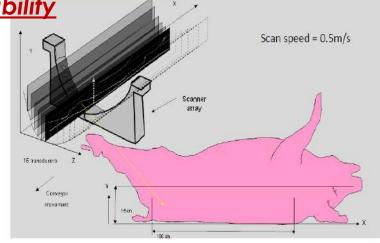
e to measuring communication real

AutoFomIII

TODAY into the Future: AUTO-FOM -based Carcass Value Predictability









From 1998 - Ongoing:

Direct Genetic Improvement of <u>pHu</u> to Maximize Processing & Eating Quality





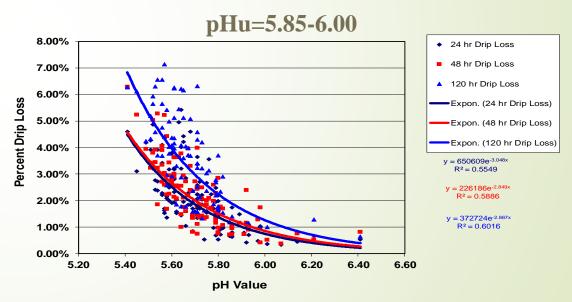




Half-Sibs & GNX: Data Collection at Processing Plants:

- Ultimate pH
- **₩ Water-holding capacity**
 - **Meat Color**

Relationship Between % Drip Loss and pH 24-hour PM (E. & S. Lonergan, ISU)



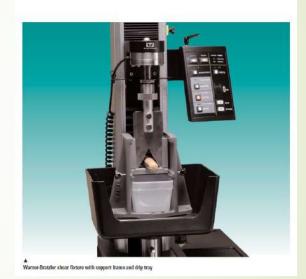
2018- Ongoing:

FIRST BREEDING COMPANY THAT IMPLEMENTED Direct Genetic Improvement of Pork Tenderness

- Built on the GNX program
- Objective tenderness evaluation
 - Cooked Loin chop
 - Cores
 - Shear Force

Food Texture Fixtures

Warner-Bratzler Shear Catalog Number 2830-013





Thoughts to Ponder

GLOBAL Pork Production Evolution*

■ 1970s: More <u>Pigs</u>

■ 1980s: More but <u>Lean Pigs</u>

■ 1990s: More but (*Japanese*) Quality Pigs (at Least Cost)

Even More Pigs but Production Focused on *Throughput & Heavy Slaughter Weights*

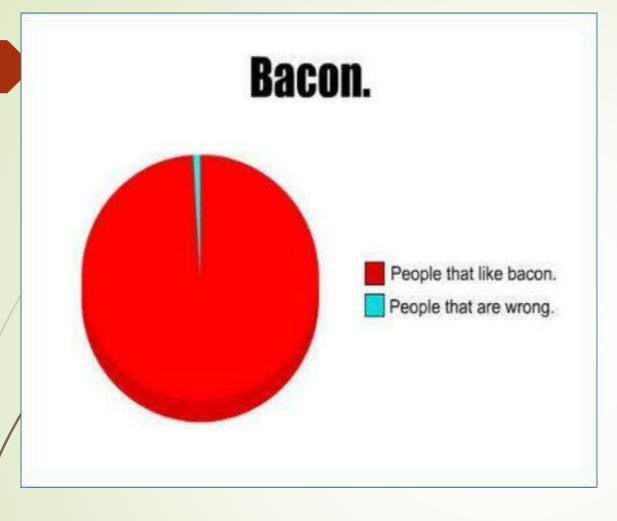
2005s: Cost/Kg of Carcass

2008-2010 Cost of Cal/Kg of Carcass

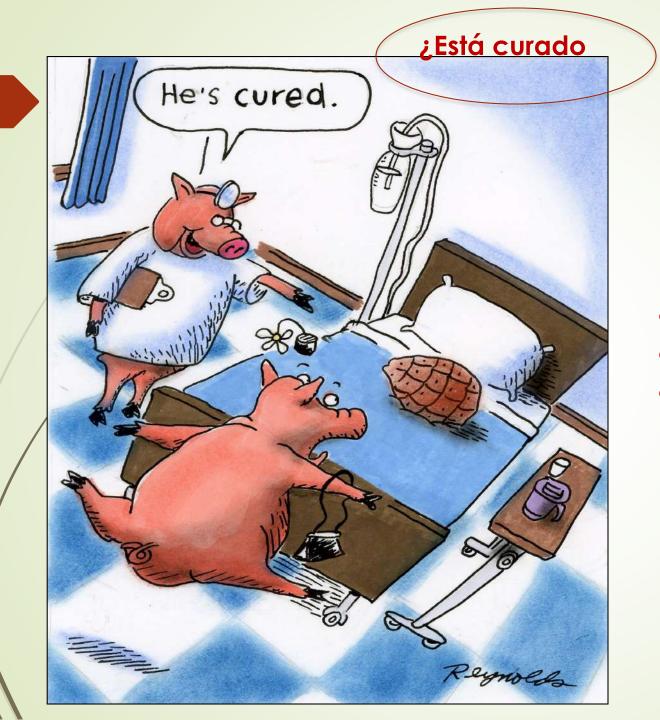
► 2010∕4: 2018 YTD − from COST to VALUE UPON DEMANDS of DOWN-STREAM PLAYERS

- **■** Cost of Cal/Kg of Primals & Subprimals
- Cost of Cal/Kg of 'Quality Differentiated' Primals & Subprimals /FRESH MEATS
- Cost of Cal/Kg of 'Quality Differentiated' Primals & Subprimals for 'Value Added' Consumer products
- **■** What's next (?)

* Cost/Value focus; Environmental, Animal Welfare/ Societal issues are not included







¿Preguntas? ¿Comentarios? ¿Crítica?